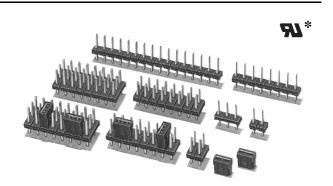


### **Jumper Plugs**

XJ8/XG8S/XG8T

#### Low-profile, Economical Circuit Jumper Plugs

- Low profiles that are only 5.8 mm (XJ8) and 6.8 mm (XG8S/T) high on the board.
- 2.54-mm high-density grid can be mounted horizontally or vertically.
- From Single-row up to Triple-row Connectors.
- Through-holes handle 0.8-mm wires.
- Designed for easy insertion and protection against accidental removal.
- Highly-reliable 2-point contacts.
- Thin Plug Housing (XJ8) employs flame-resistant PPS resin.
- XJ8 Connectors conform to UL standards (file no. E103202).



Excluding XG8S and XG8T

#### **RoHS Compliant**

#### **■** Connectors

Model	XG8S	XG8T	XJ8B	XJ8C	XJ8D	XJ8A
Ap- pear- ance	Single-row Plugs	Double-row Plugs	Single-row Plugs	Double-row Plugs	Triple-row Plugs	Jumper Socket
Page	2	3	4			6

#### ■ Ratings and Characteristics

Item	Gold plating	Tin plating	
Rated voltage	2 A		
Rated current	300 VAC		
Contact resistance	20 mΩ max. (at 20 mV, 1	00 mA max.)	
Insulation resistance	1,000 MΩ min. (at 500 VDC)		
Dielectirc strength	750 VAC for 1 min (leakage current: 1 mA max.)		
Total insertion force (See note.)	1.96 N max. 7.85 N max.		
Total removal force (See note.)	0.39 N min.	0.98 N min.	
Insertion durability	50 times	20 times	
Ambient operating temperature	operating temperature - 55 to 105°C (with no icing at low temperature)		

Note: Insertion and removal force are for the XJ8A.

#### ■ Materials and Finish

Item	XJ8A	XJ8B/C/D	XG8S/T
Housing	Fiber-glass reinforced PBT resin (UL94 V-0)/black or natural	Fiber-glass reinforced PPS resin (UL94 V-0)/black	Fiber-glass reinforced PBT resin (UL94 V-0)/black
Contacts	Phosphor bronze/nickel base, 0.15-μm gold plating	Brass/nickel base, 0.15-μm gold plating (See note.)	Brass/nickel base, 0.15-μm gold plating
	Phosphor bronze/nickel base, 2.0-μm tin plating		Brass/nickel base, 2.0-μm tin plating

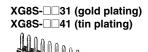
#### **■** Cross-sectional View of Terminal

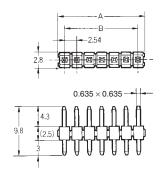


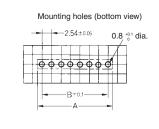
# XG8S Single-row Jumper Plugs

#### **■** Dimensions

(unit: mm)







#### **Dimensions**

No. of	Dimensions (mm)		
contacts	Α	В	
2	5.1	2.54	
3	7.6	5.08	
4	10.2	7.62	
6	15.2	12.70	
8	20.3	17.78	
16	40.6	38.10	
18	45.7	43.18	

### ■ Ordering Information

Model	Plugs with straight terminals		
No. of			
contacts	Model (gold plating) Model (tin plating)		
2	XG8S-0231	XG8S-0241	
3	XG8S-0331	XG8S-0341	
4	XG8S-0431	XG8S-0441	
6	XG8S-0631		
8	XG8S-0831	XG8S-0841	
16	XG8S-1631	XG8S-1641	
18	XG8S-1831		

(unit: mm)

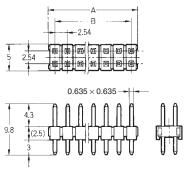
# XG8T Double-row Jumper Plugs

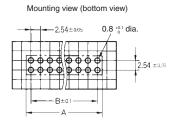
#### **■** Dimensions

G8T-□□31 (gold plating)

XG8T-□□31 (gold plating) XG8T-□□41 (tin plating)







#### **Dimensions**

No. of	Dimensions (mm)		
contacts	Α	В	
2	2.5		
4	5.1	2.54	
6	7.6	5.08	
8	10.2	7.62	
10	12.7	10.16	
12	15.2	12.70	
14	17.8	15.24	
16	20.3	17.78	
18	22.9	20.32	
20	25.4	22.86	

### **■** Ordering Information

Model No. of			
contacts	Model (gold plating)	Model (tin plating)	
2	XG8T-0231	XG8T-0241	
4	XG8T-0431	XG8T-0441	
6	XG8T-0631	XG8T-0641	
8	XG8T-0831	XG8T-0841	
10	XG8T-1031	XG8T-1041	
12	XG8T-1231	XG8T-1241	
14	XG8T-1431	XG8T-1441	
16	XG8T-1631	XG8T-1641	
18	XG8T-1831	XG8T-1841	
20	XG8T-2031	XG8T-2041	

# XJ8B/XJ8C/XJ8D Low-profile Single-, Double-, and

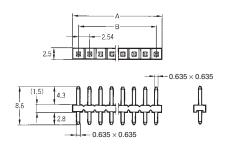
### **Triple-row Jumper Plugs**

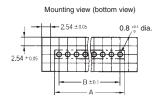
#### **■** Dimensions

(unit: mm)







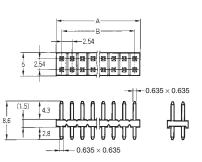


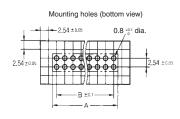
#### **Dimensions**

No. of	Dimensions (mm)		
contacts	Α	В	
2	5.1	2.54	
3	7.6	5.08	
4	10.2	7.62	
5	12.7	10.16	
6	15.2	12.70	
7	17.8	15.24	
8	20.3	17.78	
9	22.9	20.32	
12	30.5	27.94	
14	35.6	33.02	
16	40.6	38.10	

### Double-row Plugs XJ8C-□□11





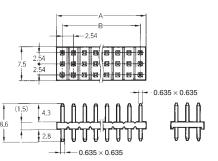


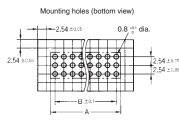
#### **Dimensions**

No. of	Dimensions (mm)		
contacts	Α	В	
2	2.5		
4	5.1	2.54	
6	7.6	5.08	
8	10.2	7.62	
10	12.7	10.16	
12	15.2	12.70	
14	17.8	15.24	
16	20.3	17.78	

### Triple-row Plugs XJ8D-□□11







#### **Dimensions**

No. of	Dimensions (mm)		
contacts	Α	В	
3	2.5		
6	5.1	2.54	
9	7.6	5.08	
12	10.2	7.62	
15	12.7	10.16	
18	15.2	12.70	
21	17.8	15.24	
24	20.3	17.78	

## ■ Ordering Information

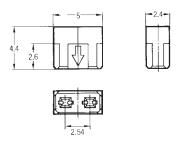
Single-row Plugs		Double-row Plugs	Double-row Plugs		
No. of contacts	Model (gold plated)	No. of contacts	Model (gold plated)	No. of contacts	Model (gold plated)
2	XJ8B-0211	2	XJ8C-0211	3	XJ8D-0311
3	XJ8B-0311	4	XJ8C-0411	6	XJ8D-0611
4	XJ8B-0411	6	XJ8C-0611	9	XJ8D-0911
5	XJ8B-0511	8	XJ8C-0811	12	XJ8D-1211
6	XJ8B-0611	10	XJ8C-1011	15	XJ8D-1511
7	XJ8B-0711	12	XJ8C-1211	18	XJ8D-1811
8	XJ8B-0811	14	XJ8C-1411	21	XJ8D-2111
9	XJ8B-0911	16	XJ8C-1611	24	XJ8D-2411
12	XJ8B-1211			•	•
14	XJ8B-1411	1			
16	XJ8B-1611	1			

# XJ8A Jumper Socket

#### ■ Dimensions (unit: mm)

Jumper Socket XJ8A-0211 (gold plating/black) XJ8A-0241 (tin plating/black) XJ8A-0214 (gold plating/natural)





### **■** Ordering Information

Type				
contacts	Plating	Housing color	Model	
2	Gold plating	Black	XJ8A-0211	
	Tin plating	Black	XJ8A-0241	
	Gold plating	Natural	XJ8A-0214	

#### ■ Precautions

#### **Correct Use**

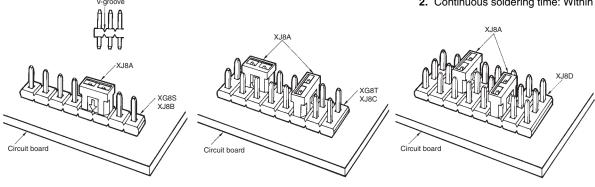
• Plugs can be easily cut along the V-groove.

• Jumper Socket should be inserted so that the arrow points down.

# **Automated Soldering Conditions (Jet Flow)**

Soldering temperature: 250 ±5°C
 Continuous soldering time: Within 5±1 s

### **Mounting Example**



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